

To properly install these latches, they should be placed on the table as shown in **Figure 1** and the latch with the turn button on it should be tapped in the center to mark where the rivet touches the surface. So that the latch will attach flush with the surface, a small amount of wood will have to be removed (either with a gouge or a drill bit) so that the rivet and washer are recessed into the surface. This part of the latch should then be screwed in placed.

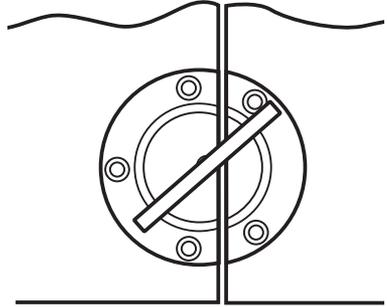


Figure 1: Initial placement.

Then place the other piece of the latch parallel to the first and install a screw at one end. The latch should now be offset $\frac{1}{8}$ " or more in order to ensure that a cam action is effected as the latch is turned. This will draw the two pieces together and hold them firmly. The amount of offset depends on the amount of movement required in bringing the two sections together. When this is determined, put the second screw in to secure the second part of the latch.

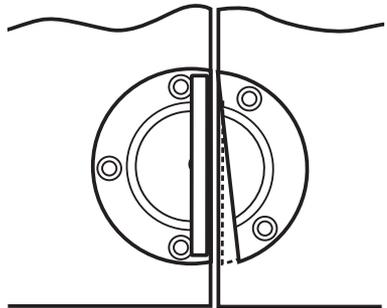


Figure 2: To create cam action, offset plate as required.



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